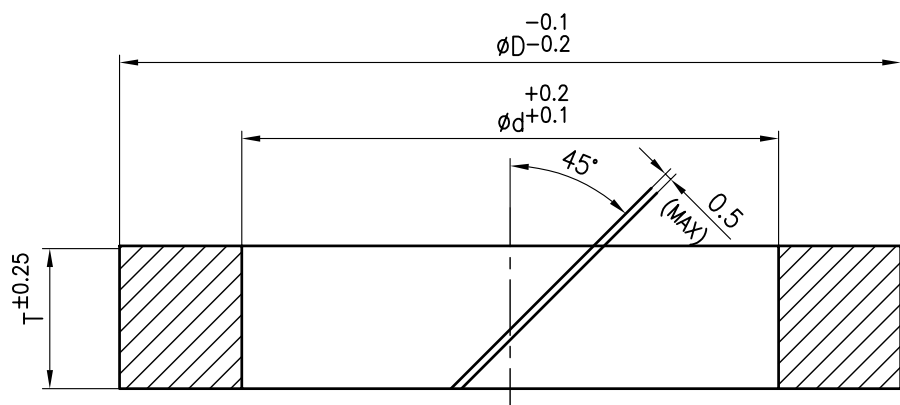


3-V-0000-24271/1  
NG NO.



## NOTES



1. EACH RING SHALL BE MADE OF EXPANDED GRAPHITE AND SUPPLIED IN BRAIDED FORM.
2. COMPRESSED RINGS WITH ZINC DUST CORROSION INHIBITOR, TO BE COMPRESSED TO A DENSITY OF 1.35 TO 1.45 gm/cc (85 TO 95 Lbs/Cu.Ft)
3. CORROSION INHIBITOR – ZINC = 4% MAX.
4. LEACHABLE CHLORIDE = 50 ppm max.
5. SULPHUR COMPOUNDS (EXPRESSED AS 'S') = 100 PPM (MAXIMUM)
6. PACKING SHALL WITHSTAND THE SERVICE CONDITIONS OF
  - (i) PRESSURE = 615.0 Kg/Sq.cm max. &
  - (ii) TEMPERATURE = 600°C max.

## PACKING INSTRUCTION

1. PACKING RING SHALL BE PACKED IN POLYETHYLENE SHEETS, PROPERLY ROLLED AND SHALL NOT OPEN OUT DURING TRANSPORT & STORING.
2. EACH PACK SHALL CONTAIN PRINTED/WRITTEN LETTERS LISTING THE DRAWING No. , COMP.CODE, SIZE AS INDICATED IN TABULAR COLUMN AND SUPPLIER'S NAME.
3. DRAWING No., COMP.CODE SHALL BE READABLE & VISIBLE UNDER PACKED CONDITION .

## RECOMMENDED SUPPLIERS

SL. No.	SUPPLIER	MODEL No.
01	M/S J.D. JONES	PACMAAN <sup>®</sup> NA 701
02.	M/S MECHANICAL PACKING	SPITMAAN CODE No.404011

NO OFF	DESCRIPTION	MATL CODE	MATL SPECN	HEAT TREATMENT	SCRAP SORT	NET WT (kg)	GROSS WT (kg)	DRAWING No	ITEM No
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
 BHARAT HEAVY ELECTRICALS LTD., UNIT: HIGH PRESSURE BOILER PLANT. TIRUCHIRAPALLI-620014.					DRN	NAME V.BAIRAVAN	SIGN	DATE 22.01.05	NO.OF VAR.
					CHD	R.L.NARAYANAN		22.01.05	
					APPD	M.RAJAKUMAR		22.01.05	
DEPT VL		SCALE	WEIGHT (KG).	REFERENCE INFORMATIONS				NO. OF ITEMS	
CODE 320		NTS		CAD REFER:C323271					
TITLE  BULL RING				CARD CODE  U 01	DRAWING NO.  3-V-0000-24271				REV  1

**CAUTION:** The information on this document is the property of BHARAT HEAVY ELECTRICALS LTD. It must not be used directly or indirectly in any way detrimental to the interest of the company.

REV	DATE	ALTERED	VB
1	20.07.05	CHD & APPD	MRK
SL NO. 02 INCLUDED			